

# 3:1 pilot ratio, restrictive counterbalance valve

Capacity: 5 gpm (20 L/min.)

> Model: **CBBA**

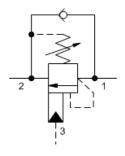
**Functional Group:** 

Products: Cartridges: Counterbalance: 3-Port Non-vented: Restrictive, 3:1 Pilot Ratio

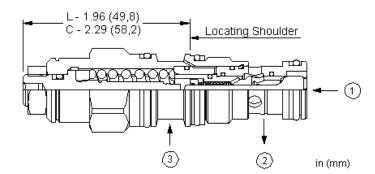
#### Product Description

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over center valve.



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## Technical Features

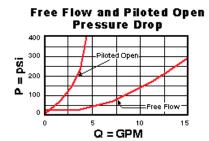
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure
- Restrictive valves have no relief capacity other than as a thermal relief.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.

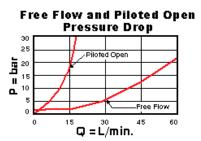
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP (see Option Selection below). External parts are made from stainless steel with titanium or brass components, where applicable. Internal parts are made from carbon steel leaded alloy, the same as standard valves. For further details, please see the Materials of Construction page.
  - Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

### Technical Data

U.S. Units	Metric Units
T-11A	
5 gpm	20 L/min.
3:1	
3075 psi	215 bar
	T-1 5 gpm 3

Maximum Setting	4000 psi	280 bar
Adjustment - Number of Counterclockwise Turns to Increase Setting	3.75	
Factory Pressure Settings Established at	2 in³/min.	30 cc/min.
Maximum Valve Leakage at Reseat	5 drops/min.	0,3 cc/min.
Series (from Cavity)	Series 1	
Reseat	>85% of Set Pressure	
Valve Hex Size	7/8 in.	22,2 mm
Valve Installation Torque	30 - 35 lbf ft	40 - 50 Nm
Adjustment Screw Internal Hex Size	5/32 in.	4 mm
Adjustment Locknut/Cap Hex Size	9/16 in.	15 mm
Adjustment Nut Torque	80 - 90 lbf in.	9 - 10 Nm
Seal Kits - Cartridge	Buna: 990-011-007	
Seal Kits - Cartridge	Viton: 990-011-006	
Model Weight	0.34 lb.	0.15 kg.





# CBBA-LHN

# Control

# Standard Options

- C\* Tamper Resistant Factory Set
- L Standard Screw Adjustment

## Functional Setting Range

# Standard Options

- A 1000 4000 psi w/4 psi Check (70 - 280 bar w/0,3 bar Check), 3000 psi (210 bar) Standard Setting
- B 400 1500 psi w/4 psi Check (28 - 105 bar w/0,3 bar Check), 1000 psi (70 bar) Standard Setting
- H 1000 4000 psi w/25 psi Check (70 - 280 bar w/1,7 bar Check), 3000 psi (210 bar) Standard Setting
- I 400 1500 psi w/25 psi Check (28 - 105 bar w/1,7 bar Check), 1000 psi (70 bar) Standard Setting

## Seal Material

# Standard Options

N Buna-N V Viton

#### Material/Coating Modifier

## Preferred Options

No modifier (standard material with no special coating) Special Options

/AP Stainless Steel, Passivated

Control: C

When the modifier is /AP, the control must be  $\ensuremath{\mathrm{C}}$  or  $\ensuremath{\mathrm{L}}$ 

\* Special Setting required, specify at time of order Customer specified setting stamped on hex \$1.10